

Date: Wednesday, 10/11/2006 10:48:42 AM  
User: Kim Johnston

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : CO-PILOT EMERGENCY CARGO RELEASE KIT
<b>Job Number</b> : 28903 -2	
<b>Estimate Number</b> : 10992	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D412704011
<b>This Issue</b> : 10/11/2006 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : N/A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : N/A
<b>Previous Run</b> : 26143	<b>Material</b> : N/A
<b>Written By</b> : <u>KA 06 10 11</u>	<b>Due Date</b> : 10/30/2006
<b>Checked &amp; Approved By</b> : <u>KA 06 10 11</u>	<b>Qty:</b> 4 <b>Um:</b> Each
<b>Comment</b> : Est Rev:B 05.01.28 Hardware added to Step 3 KJ/RF Est Rev:C 05.12.21 Hardware removed on Step 3 EC	

### Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-704-011CHG001

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D412704041	Pedal Assembly
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty	Part Number	Description	Batch
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1	D412-704-041	Pedal Assembly	
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B28642 B28730 -  
B28642 B28730 -

4.0	D412704045	Cable Assy (212/214/412)
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty	Part Number	Description	Batch
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1	D412-704-045	Cable Assembly	
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B28930 -

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CO-PILOT EMERGENCY CARGO RELEASE KIT

Job Number: 28903

Part Number: D412704011

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D32072

Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

✓

D3207-2

Bracket

B22079 -

6.0

D32075

Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

✓

1 D3207-5

Bracket

B22079 -

7.0

D32081

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

✓

1 D3208-1

Doubler

B28641 -

8.0

D32083

Pedal Mount Angle



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

✓

1 D3208-3

Pedal Mount Angle

B28643 -

9.0

D32087

Filler



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

✓

1 D3208-7

Filler

B23667 -

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CO-PILOT EMERGENCY CARGO RELEASE KIT

Job Number: 28903

Part Number: D412704011

Job Number:



Seq. #:

Machine Or Operation:

Description:

10.0

D32089

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty	Part Number	Description	Batch
✓ 1	D3208-9	Doubler	B22077

11.0

D320811



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty	Part Number	Description	Batch
✓ 1	D3208-11	Filler	B22076

12.0

D32141

Placard



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty	Part Number	Description	Batch
✓ 1	D3214-1	Placard	B26148

13.0

MS21919DG5

Clamp



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick: Packing Kit

Qty	Part Number	Description	Batch
✓ 4	MS21919DG5	Clamp	M16526

14.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-704-011

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

Handwritten notes: 06/11/03 (2), LB 06/11/03 (2), A



## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CO-PILOT EMERGENCY CARGO RELEASE KIT

Job Number: 28903

Part Number: D412704011

Job Number:



Seq. #:

Machine Or Operation:

Description :

16.0

QC21

FINAL INSPECTION/W/O RELEASE



(2)

Comment: FINAL INSPECTION/W/O RELEASE

Doc 06/11/06

Job Completion



U 06-11-06